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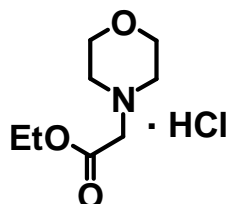
## Product Specifications

### **4-Morpholineacetic Acid, Ethyl Ester, HCl Salt (1:1)**

**CAS** 67067-94-1

**Syn:** Ethyl Morpholine-4-acetate Hydrochloride

**Structure:**



**Mol. Formula**  
**Source**

**C<sub>8</sub>H<sub>15</sub>NO<sub>3</sub>**  
*Synthetic*

**Mol. Wt.**

174.22

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#### *Test*

#### *Specification*

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<b>Identity</b>	IR
<b>Appearance</b>	White, hygroscopic cryst. solid
<b>Mp</b>	174-176 °C [Lit.]
<b>Assay</b>	> 98 %
<b>LOD</b>	< 1%
<b>Ash</b> (residue on ignition)	< 0.2%
<b>Heavy metals</b>	< 10 ppm

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**Storage:** Maintain in cool, dry containment.